



# ASSEMBLY INSTRUCTION

## speakON STX Series | Lockable Loudspeaker Connector

### 4 pole Cable Connector with metal housing

#### IMPORTANT SAFETY INSTRUCTION

Electrical Rating acc. UL & CSA:  
 USR: 40A/250V, CNR: 25A/250V

“CAUTION: NOT FOR INTERRUPTING CURRENT”  
 “ATTENTION: NE PAS UTILISER POUR COUPER LE COURANT”

#### Assembly of the Cable Connector:

**A** Place bushing and chuck over the cable.

**B** Prepare cable as shown.

**C** Solder the wire ends to contacts of insert.

**D** Slide the chuck up the cable and align with the housing.  
**Important:** Align the chuck by positioning the nose into the smaller recess.

**E** Slide the bushing up the cable and tighten it (flat wrench SW 22mm).  
**Important:** Bushing must be screwed onto housing minimum 3 turns thus there is no gap between housing and bushing.

**YES** **NO**

#### Wiring of the Receptacle and the Female Cable Connector:

**A** Prepare cable as shown.

**B** Insert the wires into the terminals and solder it.

NEUTRIK AG	LI	T: +423 / 237 24 24	F: +423 / 232 53 93	NEUTRIK France	FR	T: +33 1 / 4131 6750	F: +33 1 / 4131 0511
NEUTRIK USA Inc.	USA	T: +1 732 / 901 9488	F: +1 732 / 901 9608	NEUTRIK Tokyo Ltd.	JP	T: +81 3 / 3663 4733	F: +81 3 / 3663 4796
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NEUTRIK Vertriebs GmbH	DE/NL/AT/DK	T: +49 8131 / 280 890	F: +49 8131 / 280 830				

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 HOME & PROFESSIONAL  
 AUDIOVISUAL

• MAPNH 8 AΘHNA 10433 • THΛ. 210 3845676 – 210 3845272 FAX. 210 3809747 • e-mail: sales@hifipower.gr •

